



Exploded diagram and spare parts list		(GM94	Rev.1
Machine	Explode	Code	Description
Rowlett Bean to Cup Coffee Machine	1	Â	Hexagon Socket Head Pan Head Tapping Screw
Rowlett Bean to Cup Coffee Machine	2	AS231	Power Switch
Rowlett Bean to Cup Coffee Machine	3	AS232	USB Lid
Rowlett Bean to Cup Coffee Machine	4	Â	Back Cover
Rowlett Bean to Cup Coffee Machine	5	AS233	Exhaust Port Gasket
Rowlett Bean to Cup Coffee Machine	6	Â	Cross Recessed Pan Head Tapping Screw
Rowlett Bean to Cup Coffee Machine	7	AS234	Main PCB Board
Rowlett Bean to Cup Coffee Machine	8	Â	Cross Recessed Pan Head With Self Tapping Screw
Rowlett Bean to Cup Coffee Machine	9	AS235	Power Supply Assembly
Rowlett Bean to Cup Coffee Machine	10	A	Cross Recessed Pan Head Screw
Rowlett Bean to Cup Coffee Machine	11	A	Spring Washer
Rowlett Bean to Cup Coffee Machine	12	<b>A</b>	Flat Washer
Rowlett Bean to Cup Coffee Machine	13	AS236	Filter Press Board
Rowlett Bean to Cup Coffee Machine	14	2	External Serrated Lock Washer
Rowlett Bean to Cup Coffee Machine	15	2	Hexagon Nut
Rowlett Bean to Cup Coffee Machine	16	AS237	EMI Filter
Rowlett Bean to Cup Coffee Machine	17	æ	Crimping Code
Rowlett Bean to Cup Coffee Machine	18	AS238	UK Power Cord
Rowlett Bean to Cup Coffee Machine	19	æ	Malin Body Assembly
Rowlett Bean to Cup Coffee Machine	20	AS239	Drive Unit Assembly
Rowlett Bean to Cup Coffee Machine	21	AS241	Brewing Unit Assembly
Rowlett Bean to Cup Coffee Machine	22	AS242	Waterproof Switch for Brewing Unit
Rowlett Bean to Cup Coffee Machine	23	<b>A</b>	Brewing Unit Fixing Plate
Rowlett Bean to Cup Coffee Machine	24	2	Fixed Plate Buckle
Rowlett Bean to Cup Coffee Machine	25	2	Brewing Door Assembly
Rowlett Bean to Cup Coffee Machine	26	2	Brewing Door Shaft
Rowlett Bean to Cup Coffee Machine	27	<b>A</b>	Right Cover
Rowlett Bean to Cup Coffee Machine	28	AS243	Steam Solenoid Assembly
Rowlett Bean to Cup Coffee Machine	29	AS245	Drip Tray Assembly
Rowlett Bean to Cup Coffee Machine	30	AS247	Milk Container Assembly
Rowlett Bean to Cup Coffee Machine	31	A	Front Panel Assembly
Rowlett Bean to Cup Coffee Machine	32	AS249	Relief Seal
Rowlett Bean to Cup Coffee Machine	33	AS251	Condenser Assembly
Rowlett Bean to Cup Coffee Machine	34	<b>A</b>	Cross Recessed Pan Head Tapping Screw
Rowlett Bean to Cup Coffee Machine	35	AS253	10Pin Terminal Wire
Rowlett Bean to Cup Coffee Machine	36	AS255	Transfer PCB Board
Rowlett Bean to Cup Coffee Machine	37	AS254	16Pin Terminal Wire
Rowlett Bean to Cup Coffee Machine	38	AS256	One-Way Valve Assembly
Rowlett Bean to Cup Coffee Machine	39	AS258	Three-Way Connector
Rowlett Bean to Cup Coffee Machine	40	A	Coffee Outlet Elbow Assembly
Rowlett Bean to Cup Coffee Machine	41	AS259	Electromagnetic Pump Assembly
Rowlett Bean to Cup Coffee Machine	42	AS261	Flush Valve Assembly

Exploded diagram and spare parts list			(GM947) Rev.1	
Machine	Explode	Code	Description	
Rowlett Bean to Cup Coffee Machine	43	AS263	Flow Meter Assembly	
Rowlett Bean to Cup Coffee Machine	44	(Å	Left Cover	
Rowlett Bean to Cup Coffee Machine	45	AS264	Coffee Solenoid Valve Assembly	
Rowlett Bean to Cup Coffee Machine	46	AS267	Relief Valve Assembly	
Rowlett Bean to Cup Coffee Machine	47	AS268	Boiler Assembly	
Rowlett Bean to Cup Coffee Machine	48	Â	Upper Body Assembly	
Rowlett Bean to Cup Coffee Machine	49	AS270	Water Tank Assembly	
Rowlett Bean to Cup Coffee Machine	50	AS275	Water Tank Cover Assembly	
Rowlett Bean to Cup Coffee Machine	51	AS277	Bean Container Cover Assembly	
Rowlett Bean to Cup Coffee Machine	52	AS280	Adjusting Knob	
Rowlett Bean to Cup Coffee Machine	53	AS281	Adjustable Gear Lever	
Rowlett Bean to Cup Coffee Machine	54	AS283	Adjusting Gear	
Rowlett Bean to Cup Coffee Machine	55	ķ	Cross Recessed Pan Head With Self Tapping Screw	
Rowlett Bean to Cup Coffee Machine	56	(á	Large Washer	
Rowlett Bean to Cup Coffee Machine	57	AS284	Bean Grinder Assembly	
Rowlett Bean to Cup Coffee Machine	58	AS285	Damper Rubber for Grinder	
Rowlett Bean to Cup Coffee Machine	59	AS286	Support Pad for Ground Coffee Funnel	
Rowlett Bean to Cup Coffee Machine	60	AS287	Bean Entrance Sealant	
Rowlett Bean to Cup Coffee Machine	61	AS288	Grinder Motor Sleeve	
Rowlett Bean to Cup Coffee Machine	62	AS289	Seal Ring for Ground Coffee Funnel	
Rowlett Bean to Cup Coffee Machine	63	AS290	Exhaust Inlet	
Rowlett Bean to Cup Coffee Machine	64	AS292	Silicon Rubber Tube	
Rowlett Bean to Cup Coffee Machine	65	Â	Exhaust Fan Hood	
Rowlett Bean to Cup Coffee Machine	66	AS293	Fan Bracket	
Rowlett Bean to Cup Coffee Machine	67	AS294	Exhaust Fan	
Rowlett Bean to Cup Coffee Machine	68	AS295	Coffee Spoon	
Rowlett Bean to Cup Coffee Machine	N/A	AS257	Three-Way Connector	
Rowlett Bean to Cup Coffee Machine	N/A		Temperature Controller for Coffee	
Rowlett Bean to Cup Coffee Machine	N/A	æ	Temperature Controller for Steam	
Rowlett Bean to Cup Coffee Machine	N/A		Two-Way Solenoid Valve (0° Direction)	
Rowlett Bean to Cup Coffee Machine	N/A		Two-Way Solenoid Valve (180° Direction)	
Rowlett Bean to Cup Coffee Machine	N/A		Three-Way Solenoid Valve (0° Direction)	
Rowlett Bean to Cup Coffee Machine	N/A	<b>(4</b>	Three-Way Solenoid Valve (180° Direction)	
Rowlett Bean to Cup Coffee Machine	N/A		L22 Cable	
Rowlett Bean to Cup Coffee Machine	N/A		L23 Cable	
Rowlett Bean to Cup Coffee Machine	N/A		O-Ring Seal Φ3.8Xφ2.0	
Rowlett Bean to Cup Coffee Machine	N/A	Â	U-Shaped Clamp	